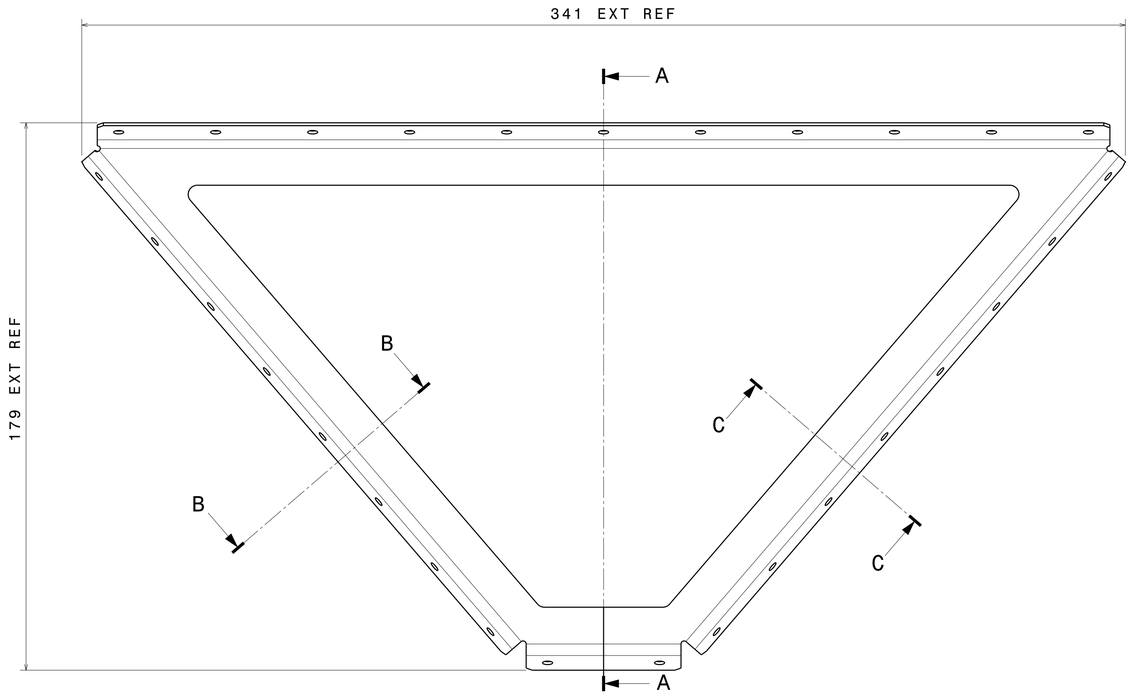
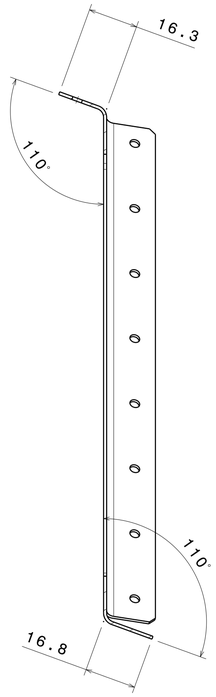
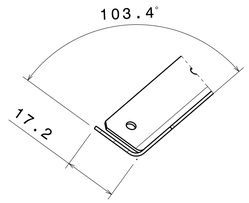
DRG NO	SH	ISS
QB21941	A of A	P2Y

ZONE	ISS	DESCRIPTION	DATE		APPROVALS
VARIOUS	P2Y	LOC D12,A8,A10,D7. BEND RELIED WAS 1MM OD. ECR R40792 INCORPORATED.	8 OCT 2014	MODIFIED:	C DESCARGUES
		CHANGE CODE: PE	10 OCT 2014	DRG CHCK:	T CLARK
				PROJ ENG:	
				MFG ENGR:	
				TECH APRL:	
				DSGN APRL:	
			13 OCT 2014	DSGN APRL:	D P SMITH

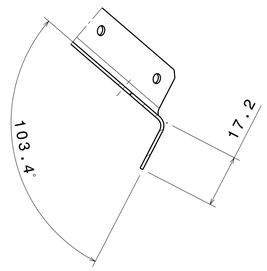




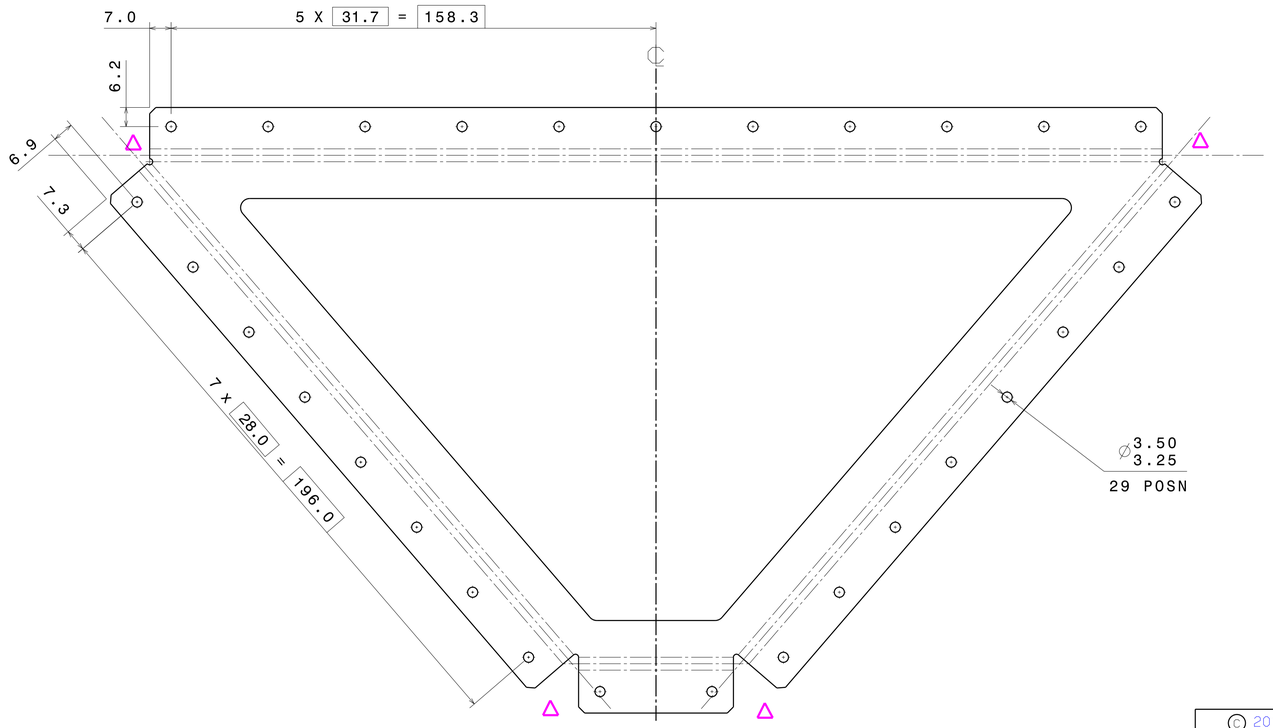
SECTION A-A



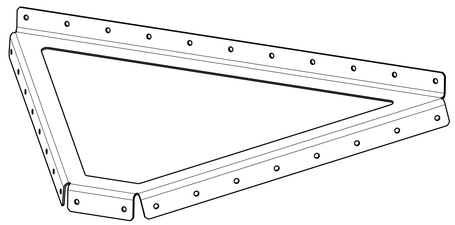
SECTION VIEW B-B



SECTION VIEW C-C



FLAT PATTERN
SCALE 1:1



ISOMETRIC VIEW
N.T.S

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: ⌖ Ø0.34
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

PART MARK TO QD5016 (B) 1 & 4

© 2014 PALL EUROPE LTD
This document may contain confidential technical data, including trade secrets proprietary to Pall Europe LTD. The document, design rights and all other disclosures in this document are the property of Pall Europe LTD. Unauthorised use, copying, distribution to third partles, manufacture, or reproduction in whole or in part is prohibited.
PALL EUROPE LTD

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES
TOLERANCES ARE:

DECIMALS		ANGLES
X.	± 1.0	± 0.5 DEG
.X	± 0.5	
.XX	± 0.25	
.XXX	± -	
SURFACE FINISH		3.2

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION

DRG PER ASME Y14.5M-1994 OR BS 8888

APPLICATION

NEXT ASSY

USED ON QB05043

APPROVALS		DATE
DRAWN BY	S D CLARKE	25 JUN 2014
DRG CHCK	T CLARK	25 SEP 2014
PROJ ENG		
MFG ENGR		
TECH APRL		
DSGN APRL		
DSGN APRL	E C BULA	25 SEP 2014
CONTRACT NO		

PALL Pall Corporation
PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND

TITLE
SCREEN FOD FORWARD

SIZE	CAGE CODE	DRG NO	ISS
A1.	U0088	QB21941	P2Y

SCALE 1:1 | WEIGHT | SHEET A OF A

CAD LOCATION
UKEH_CATDRW-133458